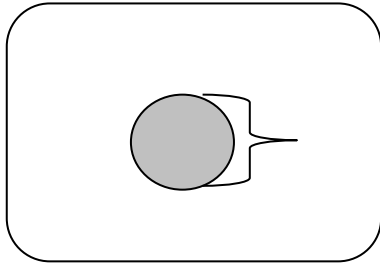


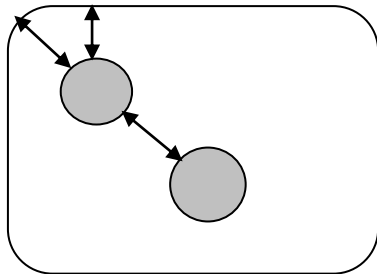


Notches and Hole Guidelines for Tempering



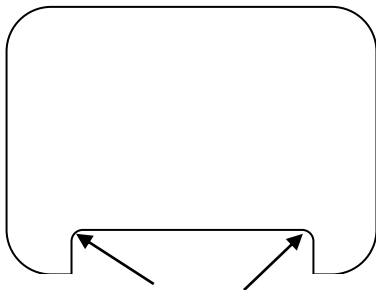
Hole Diameter

- 1- Hole size must be the 1/16" larger than the thickness of glass.
- 2- Maximum diameter not to exceed 1/3 the narrow dimension of the plate for any hole or cut out in a piece of glass.



Hole Distance

- 1- Distance from the edge of the glass to the rim of the hole must be 1-1/2 times the thickness of glass.
- 2- Distance between the rims of each hole must be 6.5 times the thickness of glass.
- 3- The distance from any corner to the rim of the hole must be 6.5 times the thickness of glass.



Fillet Radius

- 1- Minimum fillet radius for seamed only must be equal to greater than the thickness of glass.
- 2- Minimum Fillet radius for polished must be at least 3".

For more additional Guidelines please reference ASTM C 1048